



## C650 Ultra™ Series Thermal Chart

Revision Date: 8/16/2023

IG Thickness	Exterior Glass	Center Glass	Interior Glass	Spacer	Gas Fill	Foam Fill	No Grids					Flat Grids					Sculptured Grids				
							U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24
<b>Horizontal Slider</b>																					
7/8"	SunCoat	-	Clear	Intercept	Air	n/a	0.34	0.31	0.55	-	-	0.34	0.28	0.49	-	-	0.34	0.25	0.43	-	-
7/8"	SunCoat	-	Clear	Intercept	Argon	n/a	0.31	0.30	0.55	-	-	0.31	0.27	0.49	-	-	0.31	0.25	0.43	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Air	n/a	0.34	0.23	0.49	-	-	0.34	0.20	0.43	-	-	0.34	0.18	0.38	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Argon	n/a	0.31	0.22	0.49	S	-	0.31	0.20	0.43	S	-	0.31	0.18	0.38	S	-
7/8"	SunCoat	-	4th Surface	Intercept	Air	n/a	0.29	0.30	0.54	-	-	0.29	0.27	0.48	-	-	0.29	0.24	0.43	-	-
7/8"	SunCoat	-	4th Surface	Intercept	Argon	n/a	0.27	0.30	0.54	-	-	0.27	0.27	0.48	-	-	0.27	0.24	0.43	-	-
7/8"	SunCoatMax	-	4th Surface	Intercept	Air	n/a	0.29	0.20	0.47	S	Yes	0.29	0.19	0.42	S	Yes	0.29	0.17	0.37	S	Yes
7/8"	SunCoatMax	-	4th Surface	Intercept	Argon	n/a	0.26	0.20	0.47	SC, S	Yes	0.26	0.18	0.42	SC, S	Yes	0.26	0.17	0.37	SC, S	Yes
7/8"	SunCoat	-	Clear	Foam	Air	n/a	0.34	0.29	0.55	-	-	0.34	0.27	0.49	-	-	0.34	0.24	0.43	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	n/a	0.30	0.29	0.55	-	-	0.30	0.26	0.49	-	-	0.30	0.24	0.43	-	-
7/8"	SunCoatMax	-	Clear	Foam	Air	n/a	0.33	0.22	0.51	-	-	0.33	0.20	0.45	-	-	0.33	0.18	0.40	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	n/a	0.30	0.22	0.51	S	Yes	0.30	0.20	0.45	S	Yes	0.30	0.18	0.40	S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.28	0.29	0.54	-	-	0.28	0.26	0.48	-	-	0.28	0.24	0.43	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.26	0.29	0.54	-	-	0.26	0.26	0.48	-	-	0.26	0.23	0.43	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Air	n/a	0.28	0.22	0.50	SC, S	Yes	0.28	0.20	0.44	SC, S	Yes	0.28	0.18	0.39	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	n/a	0.26	0.21	0.50	SC, S	Yes	0.26	0.19	0.44	SC, S	Yes	0.26	0.18	0.39	SC, S	Yes
7/8"	SunCoatMax (3/16")	-	4th Surface (3/16")	Foam	Argon	n/a	0.25	0.21	0.49	NC, SC, S	Yes	0.25	0.19	0.44	NC, SC, S	Yes	0.27	0.18	0.39	SC, S	Yes
7/8"	Cardinal 180 (3/16")	-	4th Surface	Foam	Argon	n/a	0.26	0.47	0.60	N	-	0.26	0.43	0.53	N	-	0.28	0.38	0.47	-	-
<b>Single Hung</b>																					
7/8"	SunCoat	-	Clear	Intercept	Air	n/a	0.34	0.31	0.55	-	-	0.34	0.28	0.49	-	-	0.34	0.25	0.43	-	-
7/8"	SunCoat	-	Clear	Intercept	Argon	n/a	0.30	0.30	0.55	-	-	0.30	0.27	0.49	-	-	0.30	0.25	0.43	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Air	n/a	0.34	0.23	0.49	-	-	0.34	0.20	0.43	-	-	0.34	0.18	0.38	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Argon	n/a	0.30	0.22	0.49	S	Yes	0.30	0.20	0.43	S	Yes	0.30	0.18	0.38	S	Yes
7/8"	SunCoat	-	4th Surface	Intercept	Air	n/a	0.29	0.30	0.54	-	-	0.29	0.27	0.48	-	-	0.29	0.24	0.43	-	-
7/8"	SunCoat	-	4th Surface	Intercept	Argon	n/a	0.26	0.30	0.54	-	-	0.26	0.27	0.48	-	-	0.26	0.24	0.43	-	-
7/8"	SunCoatMax	-	4th Surface	Intercept	Air	n/a	0.29	0.20	0.47	S	Yes	0.29	0.19	0.42	S	Yes	0.29	0.17	0.37	S	Yes
7/8"	SunCoatMax	-	4th Surface	Intercept	Argon	n/a	0.26	0.20	0.47	SC, S	Yes	0.26	0.18	0.42	SC, S	Yes	0.26	0.17	0.37	SC, S	Yes
7/8"	SunCoat	-	Clear	Foam	Air	n/a	0.33	0.29	0.55	-	-	0.33	0.27	0.49	-	-	0.33	0.24	0.43	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	n/a	0.30	0.29	0.55	-	-	0.30	0.26	0.49	-	-	0.30	0.24	0.43	-	-
7/8"	SunCoatMax	-	Clear	Foam	Air	n/a	0.33	0.22	0.51	-	-	0.33	0.20	0.47	-	-	0.33	0.18	0.40	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	n/a	0.29	0.22	0.51	S	Yes	0.29	0.20	0.45	S	Yes	0.29	0.18	0.40	S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.28	0.29	0.54	-	-	0.28	0.26	0.48	-	-	0.28	0.23	0.43	SC, S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.26	0.29	0.54	-	-	0.26	0.26	0.48	-	-	0.26	0.23	0.43	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Air	n/a	0.28	0.22	0.50	SC, S	Yes	0.28	0.20	0.44	SC, S	Yes	0.28	0.19	0.39	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	n/a	0.25	0.21	0.50	NC, SC, S	Yes	0.25	0.19	0.44	NC, SC, S	Yes	0.25	0.18	0.39	NC, SC, S	Yes
7/8"	Cardinal 180	-	4th Surface	Foam	Argon	n/a	0.26	0.50	0.61	N	-	0.26	0.45	0.54	N	-	0.26	0.40	0.48	N	-
<b>Picture Window (direct set)</b>																					
7/8"	SunCoat	-	Clear	Intercept	Air	n/a	0.32	0.32	0.58	-	-	0.32	0.29	0.52	-	-	0.32	0.26	0.46	-	-
7/8"	SunCoat	-	Clear	Intercept	Argon	n/a	0.29	0.32	0.58	-	-	0.29	0.29	0.52	-	-	0.29	0.26	0.46	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Air																



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IG Thickness	Exterior Glass	Center Glass	Interior Glass	Spacer	Gas Fill	Foam Fill	No Grids					Flat Grids					Sculptured Grids				
							U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24
7/8"	SunCoatMax	-	Clear	Intercept	Air	n/a	0.32	0.24	0.51	-	-	0.32	0.22	0.46	S	-	0.32	0.19	0.41	S	-
7/8"	SunCoatMax	-	Clear	Intercept	Argon	n/a	0.28	0.23	0.51	SC, S	Yes	0.28	0.21	0.46	SC, S	Yes	0.28	0.19	0.41	SC, S	Yes
7/8"	SunCoat	-	4th Surface	Intercept	Air	n/a	0.27	0.32	0.57	-	-	0.27	0.29	0.51	-	-	0.27	0.26	0.45	-	-
7/8"	SunCoat	-	4th Surface	Intercept	Argon	n/a	0.24	0.32	0.57	NC	-	0.24	0.29	0.51	NC	-	0.24	0.26	0.45	NC	-
7/8"	SunCoatMax	-	4th Surface	Intercept	Air	n/a	0.26	0.21	0.49	SC, S	Yes	0.26	0.19	0.44	SC, S	Yes	0.26	0.18	0.39	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Intercept	Argon	n/a	0.24	0.21	0.49	NC, SC, S	Yes	0.24	0.19	0.44	NC, SC, S	Yes	0.24	0.17	0.39	NC, SC, S	Yes
7/8"	SunCoat	-	Clear	Foam	Air	n/a	0.32	0.32	0.58	-	-	0.32	0.29	0.52	-	-	0.32	0.26	0.46	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	n/a	0.28	0.32	0.58	-	-	0.28	0.29	0.52	-	-	0.28	0.26	0.46	-	-
7/8"	SunCoatMax	-	Clear	Foam	Air	n/a	0.32	0.24	0.51	-	-	0.32	0.22	0.46	S	-	0.32	0.19	0.41	S	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	n/a	0.28	0.23	0.51	SC, S	Yes	0.28	0.21	0.46	SC, S	Yes	0.28	0.19	0.41	SC, S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.26	0.30	0.57	-	-	0.26	0.28	0.51	-	-	0.26	0.25	0.45	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.24	0.30	0.57	NC	-	0.24	0.27	0.51	NC	-	0.24	0.25	0.45	NC	-
7/8"	SunCoatMax	-	4th Surface	Foam	Air	n/a	0.26	0.23	0.52	SC, S	Yes	0.26	0.21	0.47	SC, S	Yes	0.26	0.19	0.42	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	n/a	0.23	0.22	0.52	NC, SC, S	Yes	0.23	0.20	0.47	NC, SC, S	Yes	0.23	0.19	0.42	NC, SC, S	Yes
7/8"	Cardinal 180	-	4th Surface	Foam	Argon	n/a	0.24	0.52	0.64	N	-	0.24	0.47	0.57	N	-	0.24	0.42	0.51	N	-
<b>Radius Picture Window</b>																					
7/8"	SunCoat	-	Clear	Foam	Air	n/a	0.36	0.33	0.63	-	-	0.36	0.30	0.56	-	-	0.36	0.27	0.50	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	n/a	0.32	0.33	0.63	-	-	0.32	0.30	0.56	-	-	0.32	0.27	0.50	-	-
7/8"	SunCoatMax	-	Clear	Foam	Air	n/a	0.36	0.25	0.58	-	-	0.36	0.23	0.52	-	-	0.36	0.21	0.46	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	n/a	0.32	0.25	0.58	-	-	0.32	0.22	0.52	S	-	0.32	0.20	0.46	S	-
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.30	0.33	0.62	-	-	0.30	0.30	0.55	-	-	0.30	0.27	0.49	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.27	0.33	0.62	-	-	0.27	0.30	0.55	-	-	0.27	0.27	0.49	-	-
7/8"	SunCoatMax	-	4th Surface	Foam	Air	n/a	0.29	0.24	0.57	-	-	0.29	0.22	0.51	S	Yes	0.29	0.20	0.46	S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	n/a	0.27	0.24	0.57	-	-	0.27	0.22	0.51	SC, S	Yes	0.27	0.20	0.46	SC, S	Yes
7/8"	Cardinal 180	-	4th Surface	Foam	Argon	n/a	0.28	0.56	0.70	-	-	0.28	0.51	0.63	-	-	0.28	0.46	0.56	-	-
<b>Casement</b>																					
7/8"	SunCoat	-	Clear	Intercept	Air	n/a	0.34	0.29	0.51	-	-	0.34	0.26	0.46	-	-	0.34	0.24	0.42	-	-
7/8"	SunCoat	-	Clear	Intercept	Argon	n/a	0.30	0.29	0.51	-	-	0.30	0.26	0.46	-	-	0.30	0.24	0.42	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Air	n/a	0.33	0.20	0.44	-	-	0.33	0.18	0.40	-	-	0.33	0.17	0.36	-	-
7/8"	SunCoatMax	-	Clear	Intercept	Argon	n/a	0.30	0.19	0.44	S	Yes	0.30	0.18	0.40	S	Yes	0.30	0.16	0.36	S	Yes
7/8"	SunCoat	-	4th Surface	Intercept	Air	n/a	0.29	0.28	0.50	-	-	0.29	0.26	0.46	-	-	0.29	0.24	0.41	-	-
7/8"	SunCoat	-	4th Surface	Intercept	Argon	n/a	0.27	0.28	0.50	-	-	0.27	0.26	0.46	-	-	0.27	0.24	0.41	-	-
7/8"	SunCoatMax	-	4th Surface	Intercept	Air	n/a	0.29	0.19	0.44	S	Yes	0.29	0.18	0.40	S	Yes	0.29	0.16	0.36	S	Yes
7/8"	SunCoatMax	-	4th Surface	Intercept	Argon	n/a	0.26	0.19	0.44	SC, S	Yes	0.26	0.18	0.40	SC, S	Yes	0.26	0.16	0.36	SC, S	Yes
7/8"	SunCoat	-	Clear	Foam	Air	n/a	0.33	0.29	0.51	-	-	0.33	0.26	0.46	-	-	0.33	0.24	0.42	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	n/a	0.30	0.29	0.51	-	-	0.30	0.26	0.46	-	-	0.30	0.24	0.42	-	-
7/8"	SunCoatMax	-	Clear	Foam	Air	n/a	0.33	0.20	0.44	-	-	0.33	0.18	0.40	-	-	0.33	0.17	0.36	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	n/a	0.29	0.19	0.44	S	Yes	0.29	0.18	0.40	S	Yes	0.29	0.16	0.36	S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.28	0.27	0.50	-	-	0.28	0.25	0.45	-	-	0.28	0.23	0.41	SC, S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.26	0.27	0.50	-	-	0.26	0.25	0.45	-	-	0.26	0.23	0.41	SC, S	Yes
7/8"	SunCoat	-	SunCoat	4th Surface	Foam	Argon	n/a</td														



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IG Thickness	Exterior Glass	Center Glass	Interior Glass	Spacer	Gas Fill	Foam Fill	No Grids					Flat Grids					Sculptured Grids				
							U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24	U-Value	SHGC	VLT	Energy Star 7.0	Title 24
7/8"	SunCoat	-	4th Surface	Foam	Air	n/a	0.29	0.27	0.50	-	-	0.29	0.25	0.45	-	-	0.29	0.23	0.41	S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Argon	n/a	0.26	0.27	0.50	-	-	0.26	0.25	0.45	-	-	0.26	0.23	0.41	SC, S	Yes
7/8"	SunCoat	Suncoat	4th Surface	Foam	Argon	n/a	0.24	0.21	0.39	NC, SC, S	Yes	0.24	0.19	0.35	NC, SC, S	Yes	n/a	n/a	n/a	n/a	n/a
7/8"	SunCoatMax	-	4th Surface	Foam	Air	n/a	0.26	0.20	0.46	SC, S	Yes	0.29	0.19	0.42	S	Yes	0.29	0.17	0.38	S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	n/a	0.26	0.20	0.46	SC, S	Yes	0.26	0.19	0.42	SC, S	Yes	0.26	0.17	0.38	SC, S	Yes
7/8"	Cardinal 180	-	4th Surface	Foam	Argon	n/a	0.27	0.46	0.57	-	-	0.27	0.42	0.51	-	-	0.27	0.39	0.46	-	-
7/8"	Cardinal 180	Cardinal 180	4th Surface	Foam	Argon	n/a	0.24	0.39	0.50	N, NC	-	0.24	0.36	0.45	N, NC	-	n/a	n/a	n/a	n/a	n/a
<b>Sliding Patio Door</b>																					
7/8"	SunCoat	-	4th Surface	Foam	Air	-	0.33	0.24	0.43	-	-	0.33	0.21	0.37	-	-	0.33	0.18	0.31	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	-	0.32	0.23	0.43	-	-	0.32	0.21	0.37	-	-	0.32	0.18	0.31	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	Yes	0.29	0.23	0.43	-	Yes	0.29	0.21	0.37	-	Yes	0.29	0.18	0.31	-	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Air	-	0.33	0.18	0.40	-	-	0.33	0.16	0.34	-	-	0.33	0.14	0.29	-	-
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	-	0.31	0.18	0.40	-	-	0.31	0.16	0.34	-	-	0.31	0.14	0.29	-	-
7/8"	SunCoatMax	-	4th Surface (1/4")	Foam	Argon	Yes	0.28	0.18	0.39	SC, S	Yes	0.28	0.16	0.33	SC, S	Yes	0.29	0.14	0.29	-	Yes
7/8"	SunCoat	Clear	SunCoat	Foam	Argon	Yes	0.29	0.20	0.34	-	Yes	0.30	0.18	0.29	-	Yes	n/a	n/a	n/a	n/a	n/a
7/8"	SunCoat	Clear	SunCoat	Foam	Krypton	Yes	0.26	0.20	0.34	N, NC, SC, S	Yes	0.26	0.18	0.29	N, NC, SC, S	Yes	n/a	n/a	n/a	n/a	n/a
7/8"	SunCoat	SunCoat	4th Surface	Foam	Argon	Yes	0.27	0.18	0.33	SC, S	Yes	0.28	0.16	0.29	SC, S	Yes	n/a	n/a	n/a	n/a	n/a
<b>Inswing Patio Door</b>																					
7/8"	SunCoatMax	-	Clear	Foam	Argon	-	0.33	0.16	0.37	-	-	0.33	0.14	0.31	-	-	0.33	0.12	0.26	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	Yes	0.30	0.16	0.37	-	Yes	0.30	0.14	0.31	-	Yes	0.30	0.12	0.26	-	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	-	0.32	0.21	0.39	-	-	0.32	0.19	0.33	-	-	0.32	0.16	0.28	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	-	0.30	0.21	0.39	-	Yes	0.30	0.19	0.33	-	Yes	0.30	0.16	0.28	-	Yes
7/8"	SunCoat	-	4th Surface	Foam	Argon	Yes	0.27	0.21	0.39	SC, S	Yes	0.27	0.19	0.33	SC, S	Yes	0.27	0.16	0.28	SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Air	-	0.32	0.16	0.36	-	-	0.32	0.14	0.31	-	-	0.32	0.12	0.26	-	-
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	-	0.30	0.16	0.36	-	Yes	0.30	0.14	0.31	-	Yes	0.30	0.12	0.26	-	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	Yes	0.27	0.16	0.36	SC, S	Yes	0.27	0.14	0.31	SC, S	Yes	0.27	0.12	0.26	SC, S	Yes
7/8"	SunCoat	SunCoat	4th Surface	Foam	Argon	Yes	0.25	0.17	0.30	N, NC, SC, S	Yes	0.26	0.15	0.26	N, NC, SC, S	Yes	n/a	n/a	n/a	n/a	n/a
<b>Outswing Patio Door</b>																					
7/8"	SunCoat	-	Clear	Foam	Air	-	0.36	0.22	0.40	-	-	0.36	0.19	0.34	-	-	0.36	0.17	0.28	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	-	0.33	0.22	0.40	-	-	0.33	0.19	0.34	-	-	0.33	0.17	0.28	-	-
7/8"	SunCoat	-	Clear	Foam	Argon	Yes	0.28	0.22	0.40	SC, S	Yes	0.28	0.19	0.34	SC, S	Yes	0.28	0.17	0.28	SC, S	Yes
7/8"	SunCoatMax	-	Clear	Foam	Air	-	0.35	0.17	0.37	-	-	0.35	0.15	0.31	-	-	0.35	0.13	0.26	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	-	0.33	0.17	0.37	-	-	0.33	0.15	0.31	-	-	0.33	0.13	0.26	-	-
7/8"	SunCoatMax	-	Clear	Foam	Argon	Yes	0.28	0.17	0.37	SC, S	Yes	0.28	0.15	0.31	SC, S	Yes	0.28	0.13	0.26	SC, S	Yes
7/8"	SunCoat	-	4th Surface	Foam	Air	-	0.31	0.22	0.39	-	-	0.31	0.19	0.33	-	-	0.31	0.17	0.28	-	-
7/8"	SunCoat	-	4th Surface	Foam	Argon	-	0.30	0.22	0.39	-	Yes	0.30	0.19	0.33	-	Yes	0.30	0.17	0.28	-	Yes
7/8"	SunCoat	-	4th Surface	Foam	Argon	Yes	0.25	0.22	0.39	N, NC, SC, S	Yes	0.25	0.19	0.33	N, NC, SC, S	Yes	0.25	0.17	0.28	N, NC, SC, S	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Air	-	0.31	0.17	0.36	-	-	0.31	0.15	0.31	-	-	0.31	0.13	0.26	-	-
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	-	0.30	0.16	0.36	-	Yes	0.30	0.15	0.31	-	Yes	0.30	0.13	0.26	-	Yes
7/8"	SunCoatMax	-	4th Surface	Foam	Argon	Yes	0.25	0.16	0.36	N, NC, SC, S	Yes	0.25	0.15	0.31	N, NC, SC, S	Yes	0.25	0.13	0.26	N, NC, SC, S	Yes