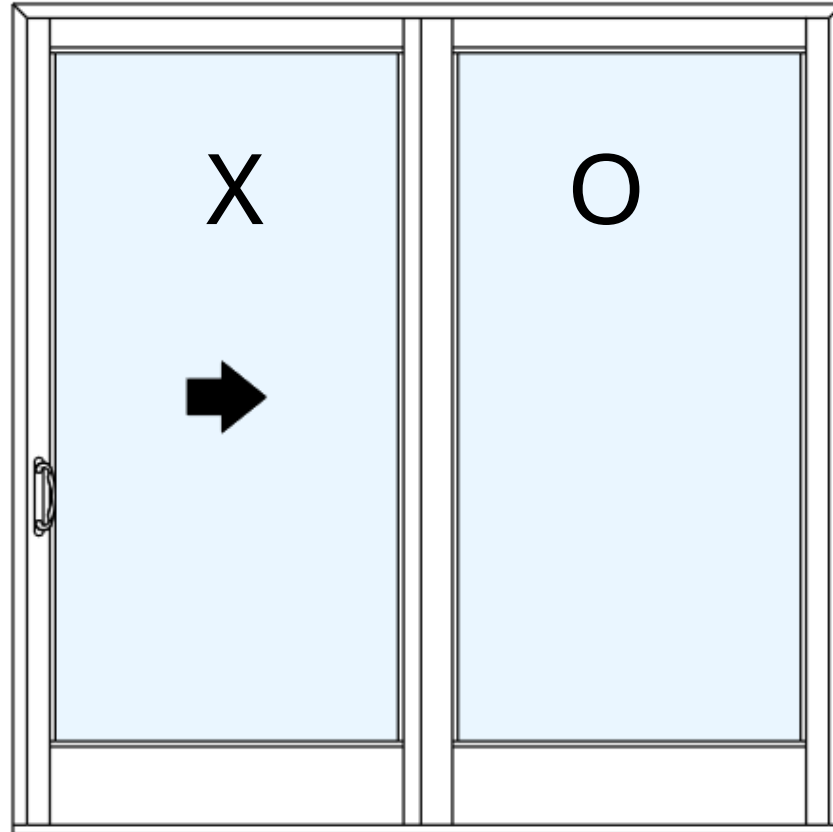


C650 2 Panel Sliding Glass Door Field Panel Installation



C650 2 Panel SGD Parts Checklist

C650 SGD: 2 PANEL PARTS CHECKLIST			
Description	Milgard P/N	Qty	Check
Main Frame	N/A	-	<input type="checkbox"/>
Sill Pans	N/A	-	<input type="checkbox"/>
Vent Panel Interior & Exterior Handle Kit	Varies	-	<input type="checkbox"/>
Screen	N/A	-	<input type="checkbox"/>
Vent Panel	N/A	1	<input type="checkbox"/>
Tools Required			Check
Rubber Mallet			<input type="checkbox"/>
Tape Measure			<input type="checkbox"/>
Screw Gun			<input type="checkbox"/>

C650 2 Panel SGD

ADVISORIES AND DISCLAIMERS: Fully read and follow instructions to ensure proper panel installation on C650 Sliding Glass Door product. Product is shipped with the fixed panel pre-installed into the main frame & vent panel shipped loose.

Read this entire document before proceeding with the assembly of Milgard's products. These instructions address only the installation process for panels into Milgard sliding door products. Read and fully understand ALL manufacturer's instructions prior to beginning the assembly. Fully follow the applicable Milgard Installation Recommendation for the door. Failure to follow the applicable installation instructions may affect the ability to assemble and operate the door, as well as coverage under the applicable Milgard express limited warranty.

These instructions are to be used only with products specifically ordered with the panel orientation addressed in these instructions. Products must be identified as such on the order documents so the manufacturing plant can properly prepare the products for field assembly. If the doors do not arrive prepared for use with this set of instructions, do not move forward with installation and contact your Milgard representative.

This is a finished product that must be protected before, during and after installation to prevent damage to the glass, frame, finish and hardware. All component parts, including door panels, should be stored in a dry location that is protected from the elements.

Doors requiring field assembly will be delivered with a kit containing the items that should be used when assembling the panels and hardware. Milgard's products are rated for performance based on the specific items and fasteners included with this kit. Any deviation from these guidelines or substitutions/use of parts not provided with the kit could affect the performance of the product.

Proper panel installation and operation requires appropriate support and securing of fasteners into rough opening framing members. This has the potential to impact the flashing and water management systems at a product opening. Consult the responsible system supplier or responsible owner, architect and/or builder to ensure that support and fastening of the door is effective and in compliance with applicable laws, site requirements and building codes.

Inspect the panel and door frame thoroughly before beginning the assembly process. Ensure all product and hardware options are included with the product. Inspect and report any product or panel damage or other concerns to your Milgard representative prior to moving forward with installation.

C650 2 Panel SGD

ADVISORIES AND DISCLAIMERS (continued): Jobsite and worker protections are recommended and may be required. Follow all manufacturers' instructions for appropriate and safe use of protective equipment, tools, materials, hardware and site protections necessary for assembly of the products. Use caution when handling glass. Broken or cracked glass can cause serious injury.

It is the responsibility of the installation contractor to consult and establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to commencing installation. Do not work alone and use safe lifting techniques. Two or more people may be required to lift. Use a reasonable amount of people with enough strength to lift, carry and install to avoid injury and/or damage to the Product.

It is the sole responsibility of the owner, architect, and/or builder to select the correct products and ensure that installation is in compliance with applicable laws, site requirements, and building codes. Failure to follow these recommendations, local requirements, or good building practices may affect the availability of remedies under Milgard's warranty.

Entry doors of any kind include elements specifically intended to address security and safety concerns. Ensure appropriate glass selection, hardware systems, and presence of security elements (e.g., antilift blocks) are present on the product before moving forward with installation. Proper assembly and adjustment of security and safety devices must be observed prior to finalizing panel installation.

C650 2 Panel SGD Field Panel Installation

Note: This section applies to panel installation for 2 panel SGD's

Assembly:

- Locate vent panel.
- Install frame into rough opening prior to installation of any panels following best practices.
- Install panel into frame by pushing panel up and diagonal into the frame head from the interior side.
- Follow manufacturer's instructions to attach interior & exterior handles to the vent panel
- Adjust vent panel latch as needed to ensure proper operation with strike
- Locate and install screen. Panel installation is complete.
- Ensure proper operation of panel & screen and complete remaining installation steps for the door or its hardware.

