

MILGARD®

V400 Fastener Schedule

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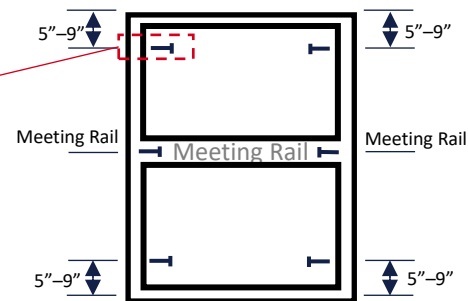
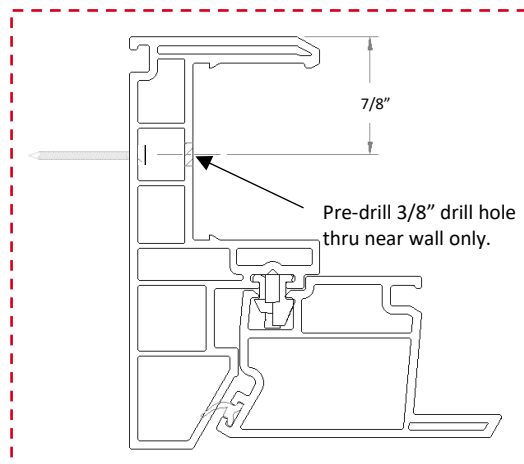
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V400 Vertical Sliders

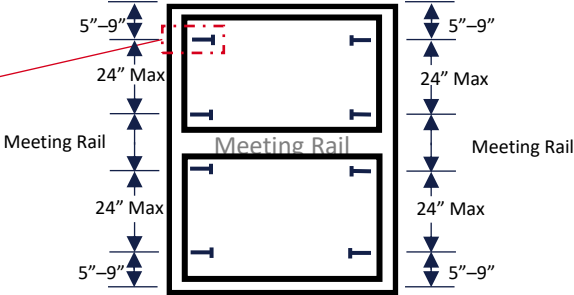
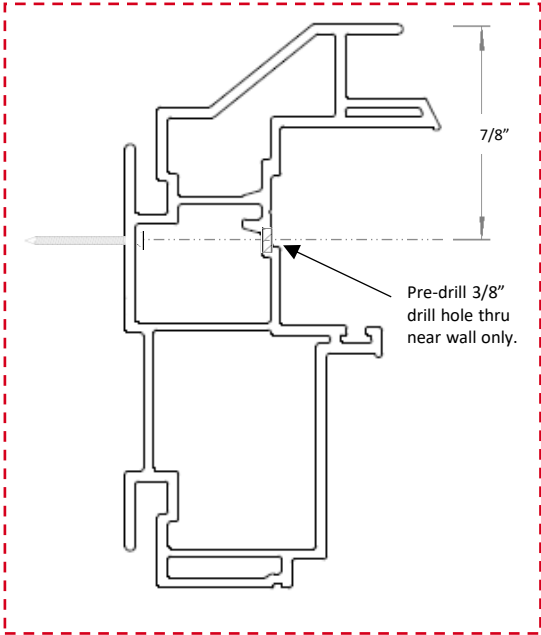
MILGARD.



Drive QTY 6X #8-15 x 2"
zinc coated flat head
wood screws at
designated locations
flush with inner wall.

V400 Double Hungs

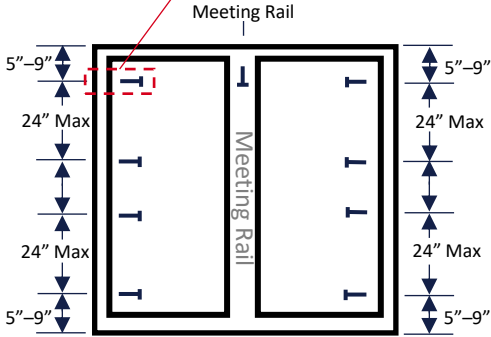
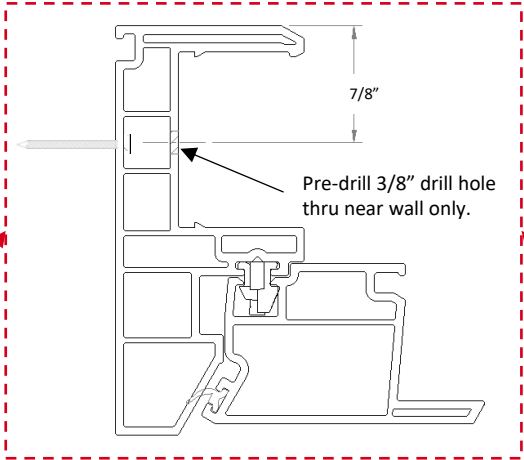
MILGARD.



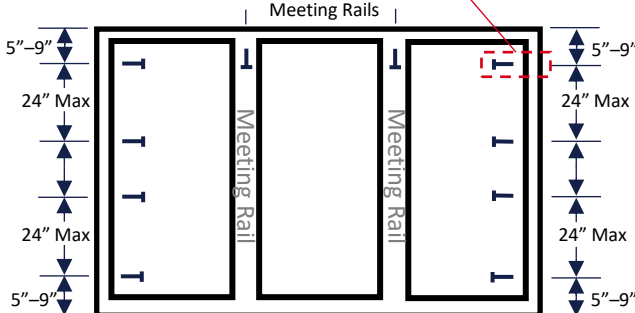
Drive minimum QTY 8X
#8-15 x 2" zinc coated flat
head wood screws at
designated locations flush
with inner wall. Add
additional fasteners as
necessary to meet the
spacing criteria.

V400 Horizontal Sliders

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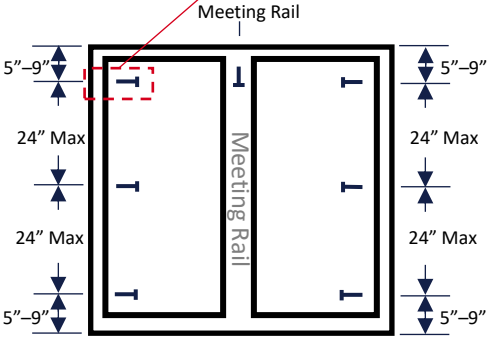
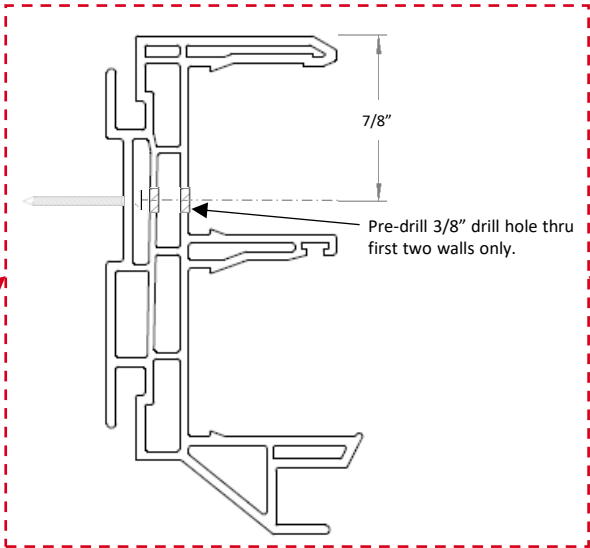
Drive minimum QTY 9X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.



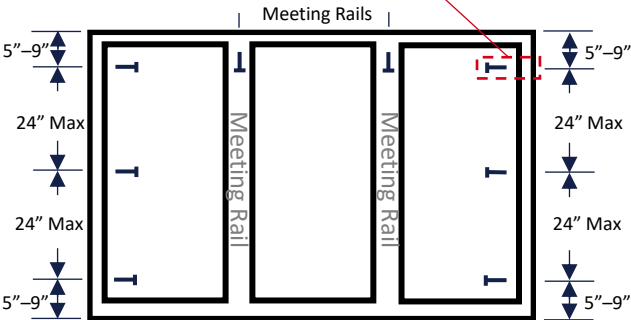
Drive minimum QTY 10X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

V400 Double Sliders

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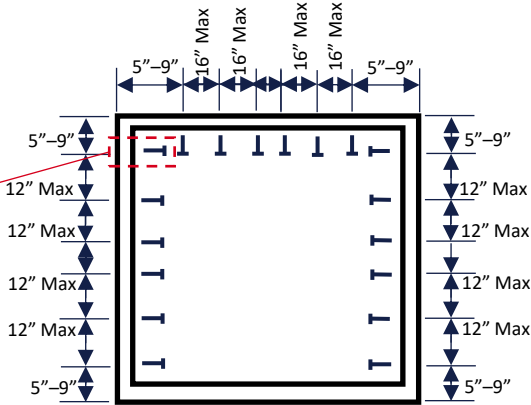
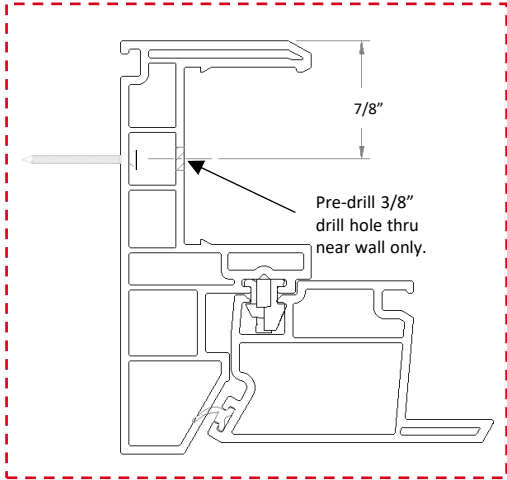


Drive minimum QTY 7X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.



Drive minimum QTY 9X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

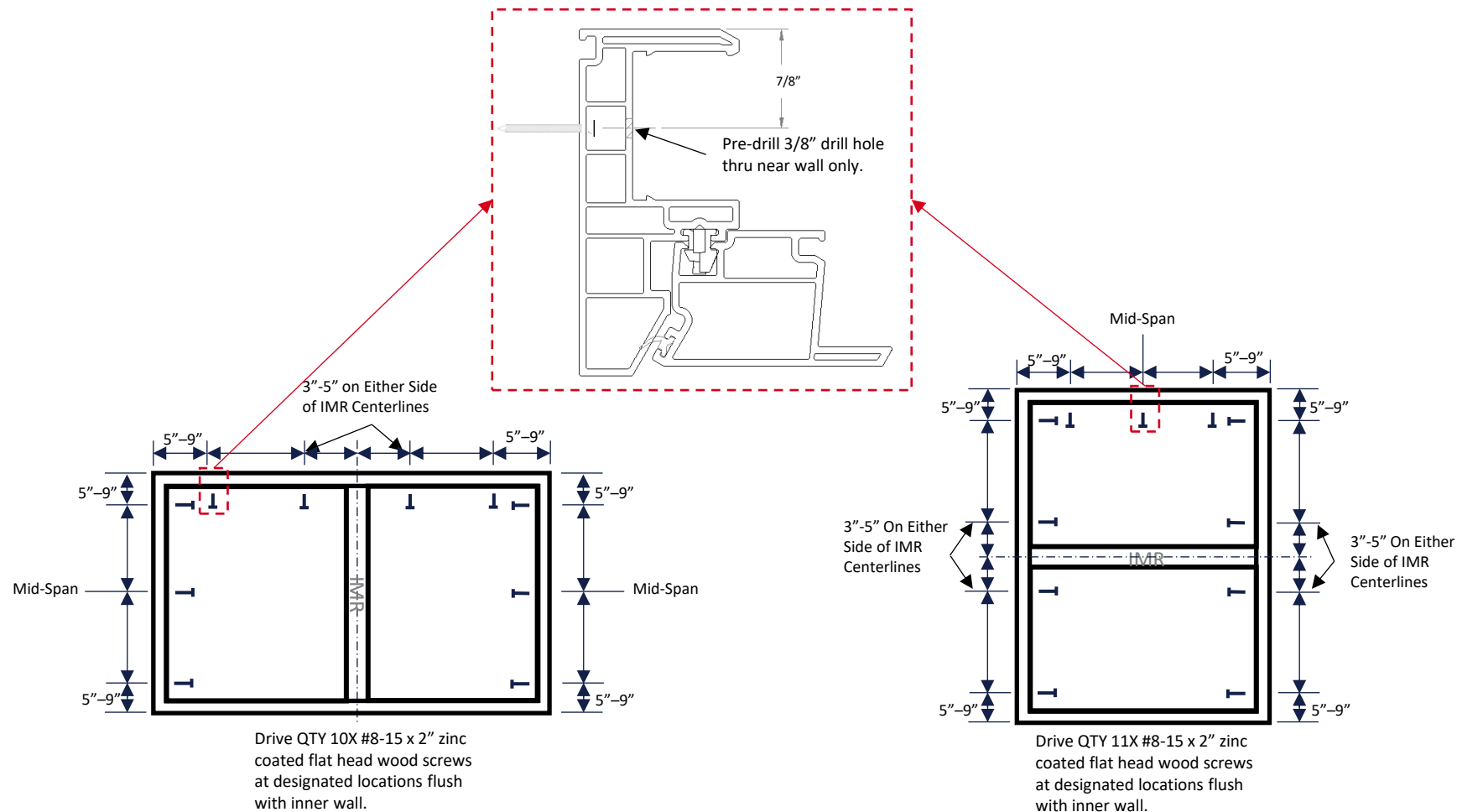
V400 Slider Picture Windows



Drive minimum QTY 18X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

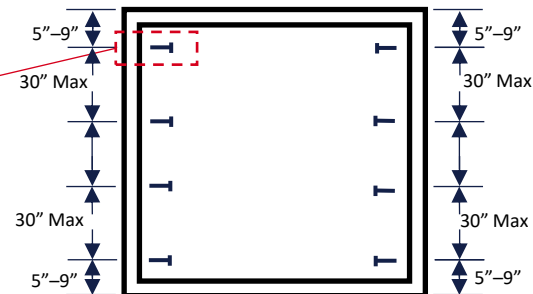
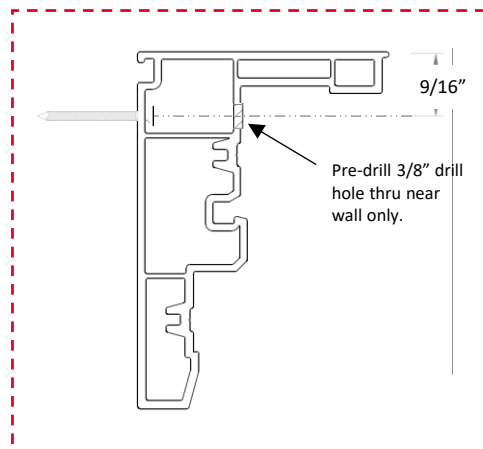
V400 IMR Combinations with Sliders

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V400 Casements

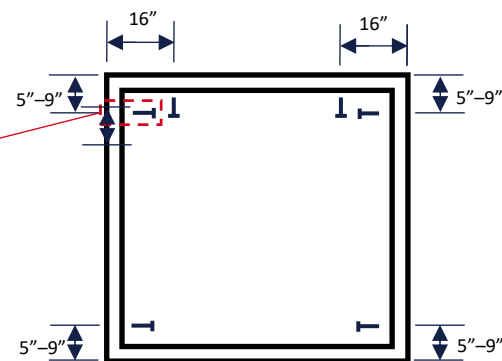
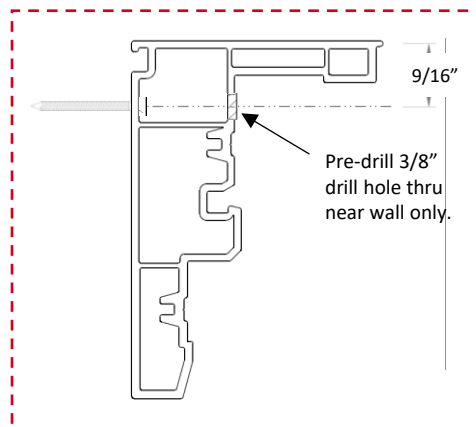
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Drive minimum QTY 8X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

V400 Awnings

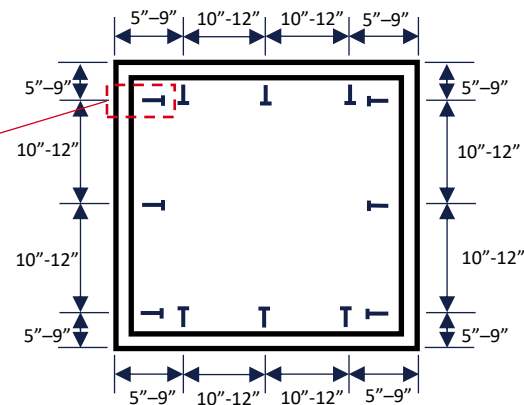
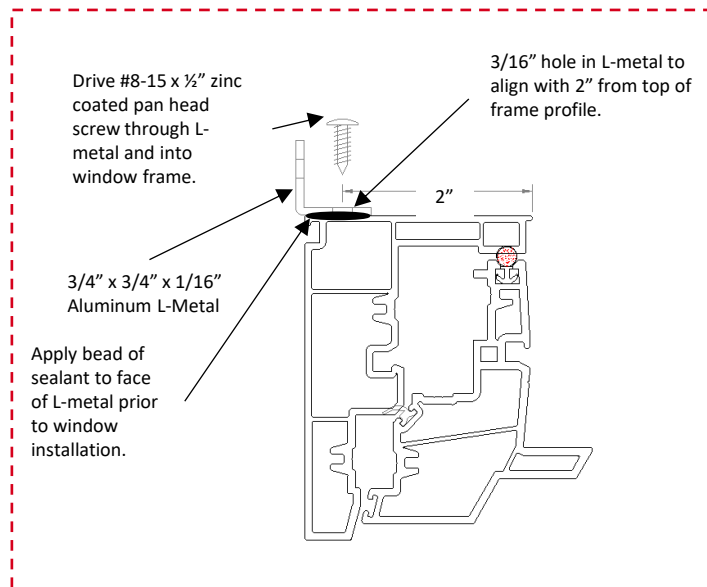
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Drive minimum QTY 6X #8-15 x 2\" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

V400 Fixed Casements & Awnings

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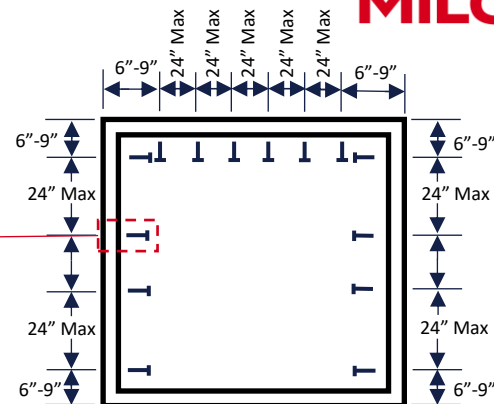
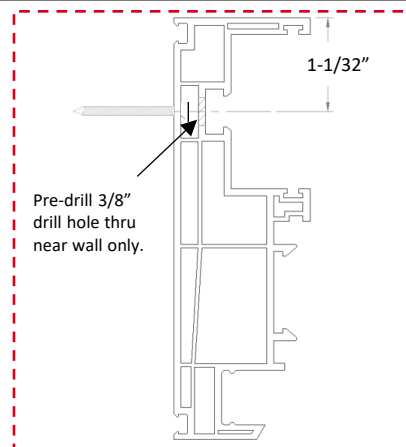
Drive minimum QTY 12X #8-15 x 2" zinc coated flat head wood screws through L bracket and into rough opening. Add additional fasteners as necessary to meet the spacing criteria.

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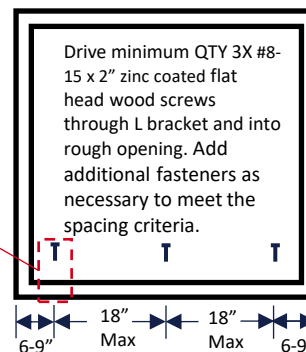
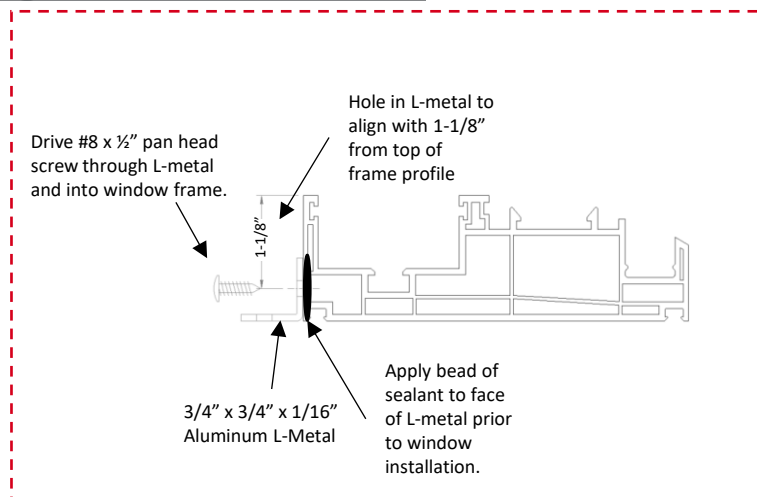
V400 Sliding Glass Doors – Jambs & Head

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Drive minimum QTY 14X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

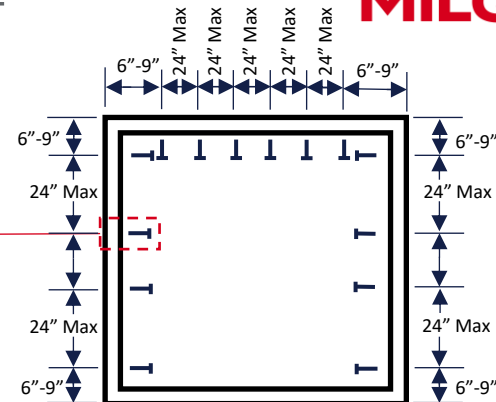
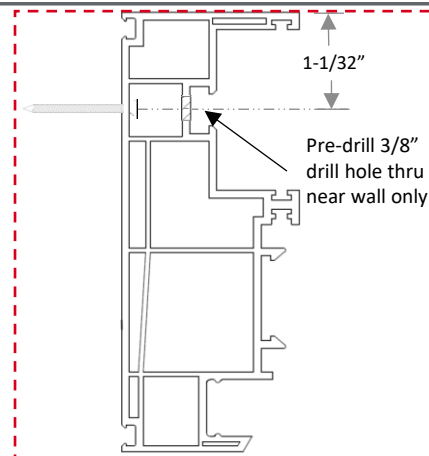
V400 Sliding Glass Doors – Sill



Drive minimum QTY 3X #8-15 x 2" zinc coated flat head wood screws through L bracket and into rough opening. Add additional fasteners as necessary to meet the spacing criteria.

V400 Sliding Glass Doors Canada – Jambs & Head

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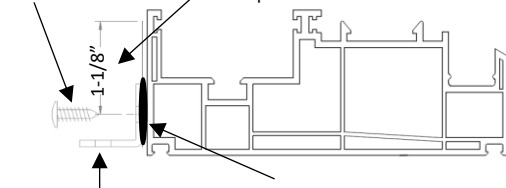


Drive minimum QTY 14X #8-15 x 2" zinc coated flat head wood screws at designated locations flush with inner wall. Add additional fasteners as necessary to meet the spacing criteria.

V400 Sliding Glass Doors Canada – Sill

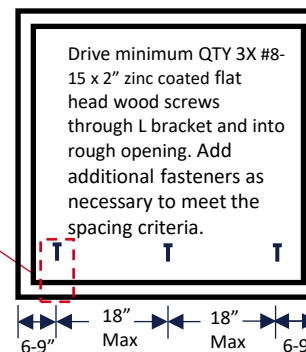
Drive #8 -15x 1/2" zinc coated pan head screw through L-metal and into window frame.

Hole in L-metal to align with 1-1/8" from top of frame profile



3/4" x 3/4" x 1/16" Aluminum L-Metal

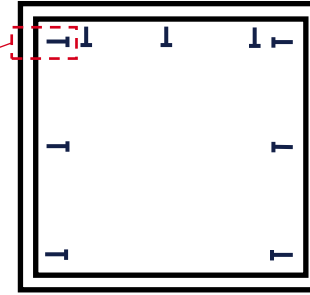
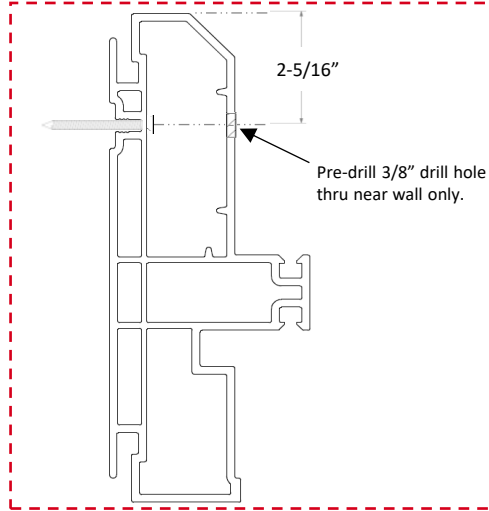
Apply bead of sealant to face of L-metal prior to window installation.



Drive minimum QTY 3X #8-15 x 2" zinc coated flat head wood screws through L bracket and into rough opening. Add additional fasteners as necessary to meet the spacing criteria.

V400 Inswing & Outswing– Jambs & Head

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Product arrives with pre-drilled holes in covers & caps for fasteners; Drive QTY 9X #8-15 x 2" zinc coated flat head wood screws at pre-drilled locations flush with inner wall. Then cover clearance hole with cap.