



Stucco Taping Guidelines

Regarding Milgard® painted vinyl and/or finishes on fiberglass products. To ensure these products look good from delivery through project completion, Milgard has developed taping guidelines for installation.

After extensive research and testing of multiple brands and types of tape, Milgard recommends the following tape for stucco protection:

Manufacturer: **ECHOTape**

Model: **CLW6059**

Website: **www.echotape.com**

Appearance: **Light grey**

Why ECHOTape?

ECHOTape is a premium grade Waterproof Polyethylene Coated Cloth duct tape, engineered with a high-performance rubber adhesive designed to provide superior holding power in hot temperatures and limit residue when removed within a 60-Day Period.

Please use the following guidelines when using tape on Milgard products:

1. Caution should be used when making a tape selection as different tapes have different performance ratings, are intended to be applied for specific time frames, and work well for varying environmental conditions.
2. Read and follow tape manufacturer's guidelines prior to use.
3. Surfaces requiring protection should be taped directly after installation to prevent damages.

4. Surface should be clean and debris free for proper tape adhesion.

5. Tape should be removed after stucco application and a new layer added if additional jobsite protection is deemed necessary.

Important note: leaving stucco tape on for an extended period of time could damage the paint finish.

6. Cleaning protocol:

- A. General cleaning: use mild soap and water to clean the surface of windows.
- B. Stubborn spot cleaning: use of mineral spirits sparingly is accepted.
- C. Do not use abrasives or tools that will damage the painted surface.

Note - the use of an incompatible tape product because of either duration of use or environmental conditions on painted surfaces may cause paint peeling and void warranty coverage.