



Clearly the best.®

Arch Frame Windows

Integral Groove Filler Installation Instructions

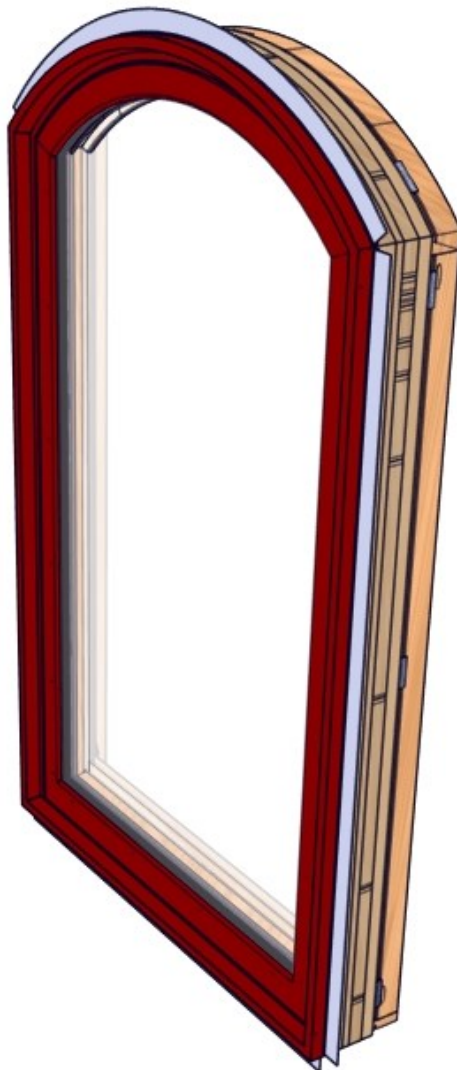




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Arch Frame Exterior Trim Installation Preparation

For Milgard Essence Series® Arch Casement Windows

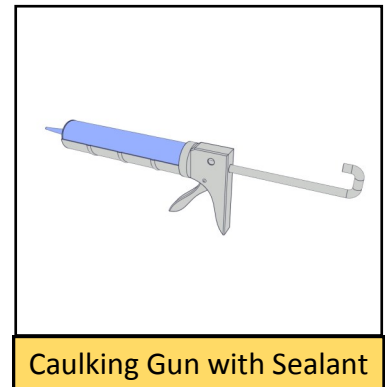
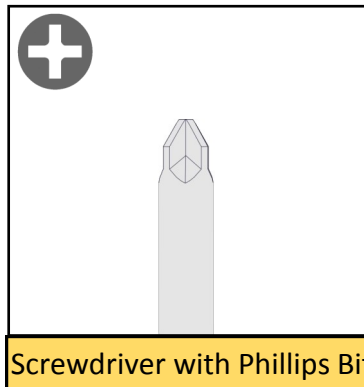
- Install window per Section 8 of ASTM E2112-07 installation standard
- Read Instructions from beginning to end.
- Milgard Groove Filler does not provide structural support or function as a water barrier.

Required Tools

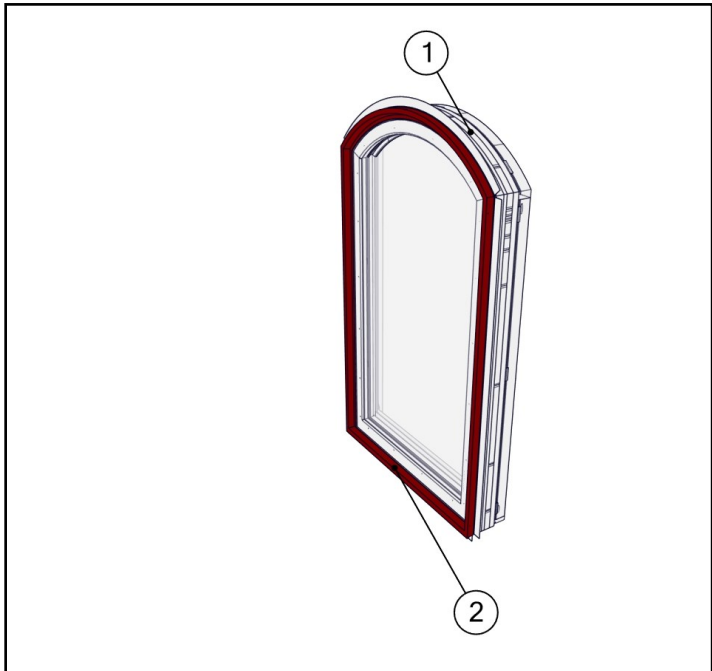
Installer Supplied

Required Tools

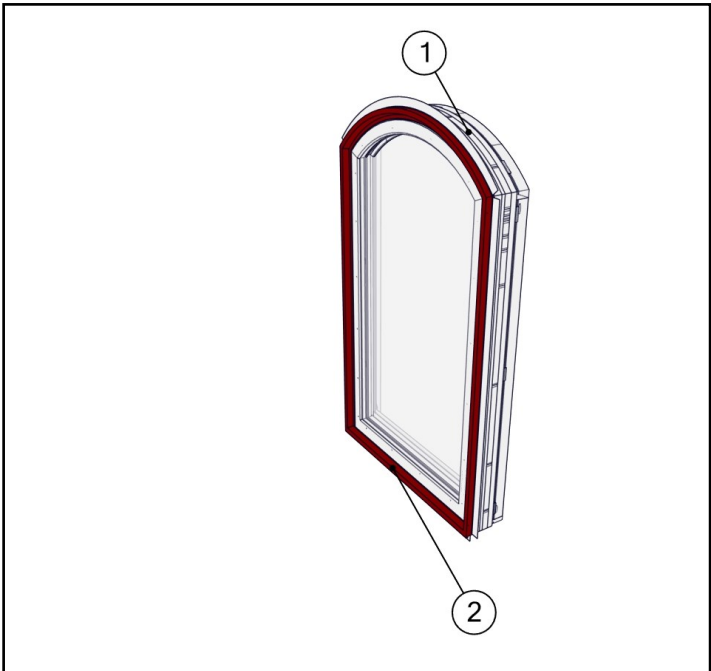
- Screwdriver with #2 Phillips Bit
- Caulking Gun with Sealant



Groove Filler Parts



Groove Filler All Sides - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	GROOVE FILLER	PF010101

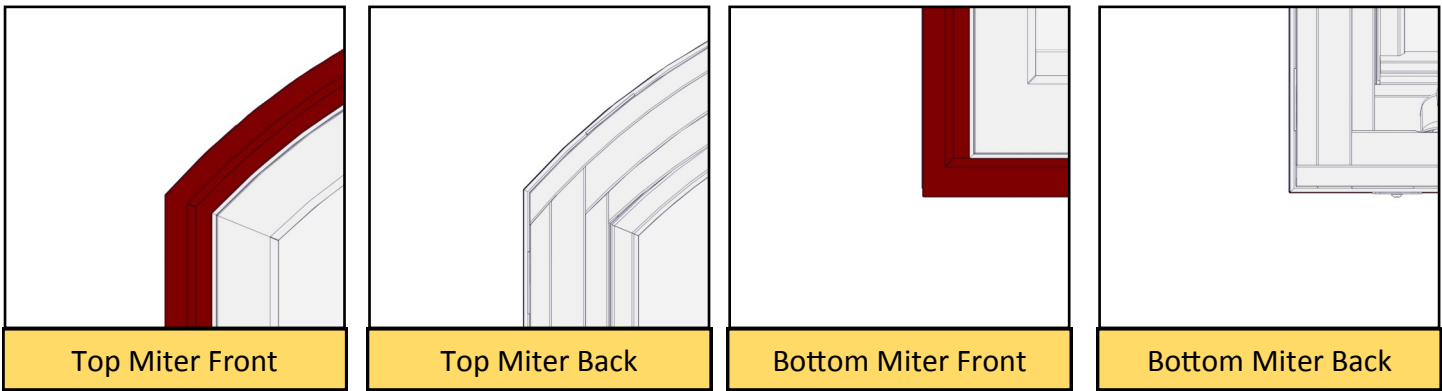


Groove Filler Three Sides with Stucco Key - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	GROOVE FILLER W/ STUCCO	PF010101

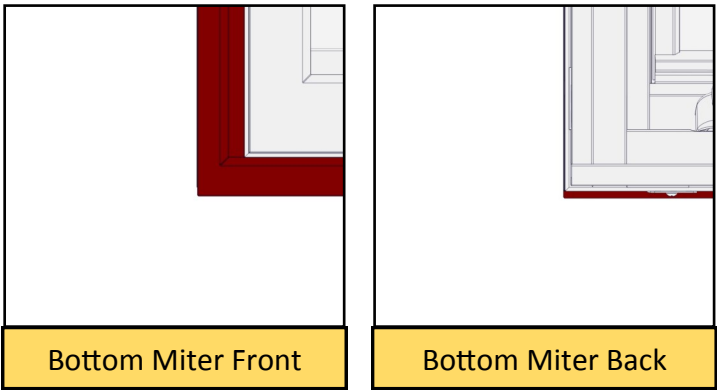
Groove Filler Corners

Nail Fin Not Shown

All Sides

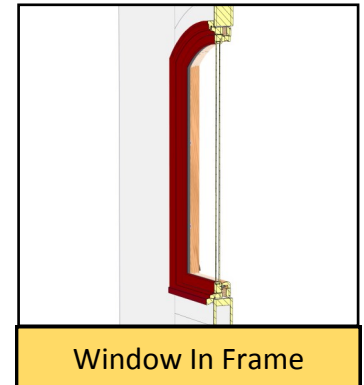


Stucco Key



Window Installation

- Install window per Window Installation Instructions
- Groove Filler and Stucco Key are not removable



Clean Up

- Wipe up any excess caulk
- Clean up scuff marks with soap and water
- TiteBond® WeatherMaster Sealant compatible colors

TiteBond® WeatherMaster Sealant Compatible Colors		
Milgard Palette Color	TiteBond® WeatherMaster™ Color Reference	Milgard Part Number
Bark	44061	SE7673AR
Black Bean	44031	SE7673BL
Bronze	45841	SE7673ZB
Cinnamon	45521	SE7673CI
Classic Brown	44211	SE7673LW
Espresso	45661	SE7673EX
Evening Sky	45531	SE7673ES
Fern	45651	SE7673FN
Fog	46681	SE7673FO
Frost	44001	SE7673FS
Harmony	44641	SE7673HR
Ivory	45511	SE7673IV
Pea Pod	49211	SE7673PP
Sand	46041	SE7673SD
Tweed	44691	SE7673TE
Twilight	44031	SE7673BL

Revisions

REVISIONS					
REV	ECN	DESCRIPTION	DATE	DRAWN	APPD.
A	4278ECNEG	INITIAL RELEASE	09/27/2016	BBB	VM